LASER MARKING SYSTEM SERIES 7



The unit is designed to accurately mark PCB's within a production line or can be used as a stand alone cell. A "flying laser" concept is used which means that the PCB is locked in the marking position while the CO2 laser is moved using servo controlled X-Y axis. The number of markings and their positions are easily programmed in Windows $^{\text{TM}}$ based software. An optional integrated inverter is available for double sided marking.







LASER MARKING SYSTEM SERIES 7

STANDARD FEATURES

- - Variable position PCB stopper. (mounted on X-Y gantry)
- Scanner Decoding after mark (Keyence SR-X300W)
- Synchronous PCB transfer in/out.
- Capability to mark text, barcodes, 2D codes and graphics.
- Conveyor width adjustment using hand crank.
- Rigid machine structure with large access doors.
- PCB side clamping.
- > Mechanical PCB lift for constant focal point.
- > Quick product change-over.
- > Selectable by-pass operation.
- Uninterruptible power supply (UPS).
- Led-towerlight display for machine status.
- Renewed Human Machine Interface (HMI 2025)
- CE certified.
- > Area marking & Decoding

OPTIONS

- Program controlled conveyor width adjustment.
- PCB orientation check.
- > Fiducial recognition and position alignment.
- Double-sided marking using integrated inverter.
- High speed inverter.
- Bad marking recognition. (x-out)
- Database- and network connection.
- > Fiber laser.
- > Fume extraction unit. (external, 1000 VA max.)
- Label feeder module.
- 2D Grading
- Offline Programming

Other options available on request

GENERAL MACHINE SPECIFICATION

Laser type Wave length Laser class Housing class

Marking area

Cell size Conveyor type Conveyor speed System software Network interface Monitor

PCB transfer height Component clearance Conveyor flow direction

Conveyor interface Colour

Power supply Power consumption

Air supply Air consumption Noise level

CO2, 10 Watt, air cooled

10.63 µm Class 4 Class 1

98 x 98 mm per position, 460 x 460 mm total coverage*

≥ 0,127 mm (5 mil) 3 mm ESD edge belt 24 m/min

Windows Ethernet

21" touchscreen monitor 950 mm ± 25 mm* Top 50 mm, bottom 30 mm*

Left to right* SMEMA*

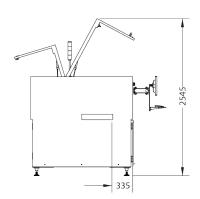
RAL9002* 230 VAC/50 Hz/1 Ph

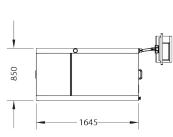
1610 VA max. (fume extraction included)

5 bar

20 ltr/min max. Max. 65 dB

* or specify





| MACHINE SIZES | LMCS7 |
|------------------------------|-------------------|
| | |
| Machine L x W x H (mm) | 850 x 1645 x 1600 |
| Weight (Kg) | 800 |
| Applicable PCB Length (mm) | 80 - 508 |
| Applicable PCB Width (mm) | 65 - 460 |
| PCB thickness (mm) | 0.6 - 4 |
| Fixed rail to front (A) (mm) | 335 |
| | |



Laser Marking



Optional with Label Feeder Module